

TECHNICAL EQUIPMENT (state 11/2023)

Slitter winder

	grammages [g/m ²]	unwind [mm]			rewind [mm]		
		reel width	max. reel-Ø	inner core-Ø	cutting width	max. reel-Ø	inner core-Ø
SW 1	25 - 400	500 - 2400	1500	70, 76, 100, 150, 152, 300	80 - 2380	1500	70, 76, 100, 150, 152, 300
SW 2 *	20 - 350	500 - 1750	1500	70, 76, 100, 150, 152	50 - 1750	600	50, 70, 76
SW 3/SW 4 **	30 - 300	500 - 1600	1500	70, 76, 100, 150, 152	200 - 1600	290	coreless **, 50, 70, 76
SW 5	40 - 400	300 - 1250	1500	70, 76, 100, 150, 152	25 - 30 31 - 50 51 - 100 101 - 1250	400 600 900 1300	70, 76, 150, 152

* single- or multi-layer winding

** coreless with inner hole 50 or 76 mm

Cross cutter

	grammages [g/m ²]	number of unwinds	unwind [mm]		working width [mm]		cutting length [mm] knives	cross knife	longitudinal knives	uses
			max. reel-Ø	inner core-Ø	untrimmed	trimmed				
CC 1	35 - 600	6	1500	70, 76, 100, 150, 152	500 - 1700	297 - 1600	400 - 1600	1	4	1, 2, 3
CC 2	80 - 500	1	1500	70, 76, 100, 150, 152, 300	350 - 1650	300 - 1600	320 - 1650	1	4	1, 2, 3
CC 3	30 - 300	1	1500	70, 76, 100, 150, 152	500 - 1700	250 - 1650	400 - 1500	1	4	1, 2, 3

Guillotine cutter

	cutting width [mm]	cutting length [mm]
GC 1	max. 1680	max. 1400

packaging, graphic, special or laminated paper . fleece material . board . *commission processing or own selling* . reels and sheets